

# Receiving Report

Date: 13/3/20  
 Supplier: THYSSER/hpup

Batch No: 1124887  
 Dart P/O: 19325

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: DA Yes ☒ No ☐ N/A ☐  
 QC6 Inspection 14 13/03/21 N/A ☐  
 Work Order 9-89 N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 13/3/20  
 Date [Signature]  
 Received/Costing [Signature]  
 Initial [Signature]

Location \_\_\_\_\_

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO19325	Receipt Dates from 3/20/2013 to 3/20/2013

All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Rev Date/ Recv Emp	Rev Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>Vendor\Vendor Name</b> VC-COP001 Thyssenkrupp Materials CA Ltd											
PO19325	1		M2024T3S.032	sf	3/20/2013	3/20/2013	288.0000	\$2.49	0.0000	0	\$717.07
CAD	No		2024-T3 .032 sheet	sf	288.0000	DES/02		\$717.07	0.0000	0	
124987											
	2		M2024T3S.040	sf	3/20/2013	3/20/2013	288.0000	\$2.98	0.0000	0	\$858.13
	No		2024-T3 .040 sheet	sf	288.0000	DES/02		\$858.13	0.0000	0	
124987											
<b>Total Received Quantity:</b>											576.0000
<b>Total Qty to Inspect (PO U/M):</b>											0.0000
<b>Total Reject Quantity:</b>											0.0000
<b>Total Receipt Value:</b>											\$1,575.19
<b>Total Balance Due Quantity:</b>											0.0000

## B I L L O F L A D I N G

No: PEC 813368

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 19Mar13 at 15:13 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-546383- 1 Your PO # 19325

ALUMINUM SHEET 2024 -T3

.0320 Nom X 48.0000" X 144.0000"

Heat Number  
 617943A6

Tag No  
 161473

Quantity  
 288.00 SFT

PCS  
 6

MTR

Wt LBS  
 133

2) Our Order PEC-546383- 2 Your PO # 19325

ALUMINUM SHEET 2024 -T3

.0400 Nom X 48.0000" X 144.0000"

Heat Number  
 617892A5

Tag No  
 161474

Quantity  
 288.00 SFT

PCS  
 6

MTR

Wt LBS  
 166

TOTAL: Tags 2 PCS 12 LBS 299

Heat Number \*\*\* Chemical Analysis \*\*\*  
 617892A5  
 617943A6

ADD ON TO 546338 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# B I L L O F L A D I N G

No: PEC 813368

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 19Mar13 at 15:13 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

# B I L L O F L A D I N G

TOTAL (1,2) 2 SKIDS GW. 599 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CUSTOMER PO NUMBER: 5400162313-30		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR01581		PRODUCT DESCRIPTION: HT Flat Sheet
KAISER ORDER NUMBER: 1145041	LINE ITEM: 3	SHIP DATE: 12/14/2012	ALLOY: 2024	CLAD: BARE	TEMPER: T3
WEIGHT SHIPPED: 2345 LB	QUANTITY: 84 PCS EST.	B/L NUMBER: 2040159	GAUGE: 0.0400 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN
SHIP TO:  COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			SOLD TO:  COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1643812: LOT 617892A5: 84 pieces

### Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1504

### Test Results:

LOT: 617892A5 CAST: 603 DROP: 20 INGOT: 3

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	68.5 : 68.8 (472 : 474)	46.2 : 46.8 (319 : 323)	17.7 : 18.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.22	4.7	0.58	1.4	0.04	0.10	0.01	0.01	0.00	TOT 0.03

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	MAX 0.05
	MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	TOT 0.15

Aluminum Remainder

DAS  
14  
9-83  
13/03/21

Plant Serial: 4284468

Kaiser Order Number: 1145041

Line Item: 3

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365183

CstAr

CstOr PEC# 246749

Wgt.: 165.888 LB

Date 03/13/2013

*John R. Zambetti*

# KAISER ALUMINUM FABRICATED PRODUCTS

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

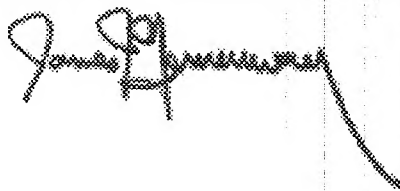
## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

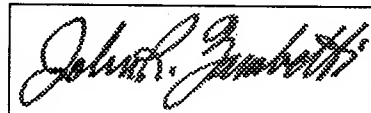
JAMES HEMENWAY, LABORATORIES SUPERVISOR



Page 2 of 2

Plant Serial: 4284468  
Kaiser Order Number: 1145041  
Line Item: 3

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365183  
CstAr CstOr PEC# 246749  
Wgt.: 165.888 LB Date 03/13/2013



# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CUSTOMER PO NUMBER: 5400162313-20		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR01580-48		PRODUCT DESCRIPTION: HT Flat Sheet	
KAISER ORDER NUMBER: 1145041	LINE ITEM: 2	SHIP DATE: 01/10/2013	ALLOY: 2024	CLAD: BARE	TEMPER: T3		
WEIGHT SHIPPED: 3299 LB	QUANTITY: 146 PCS EST.	B/L NUMBER: 2040486	GAUGE: 0.0320 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN		
SHIP TO:  COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			SOLD TO:  COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1647002: LOT 617943A6: 146 pieces

### Certified Specifications

AMS 4037/RevP AMS-QQ-A-250/4/RevA ASTM B 209/Rev10 CMMP 019/RevD CMMP 025/RevU

Test Code: 1504

### Test Results:

LOT: 617943A6 CAST: 603 DROP: 27 INGOT: 1

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	66.5 : 67.6 (459 : 466)	44.8 : 45.1 (309 : 311)	17.2 : 19.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.15	4.5	0.61	1.3	0.00	0.17	0.01	0.01	0.00	TOT 0.03

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	MAX 0.05
	MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	TOT 0.15

Aluminum Remainder

*13/03/21*

Plant Serial: 4286413  
Kaiser Order Number: 1145041  
Line Item: 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365087

CstAr

CstOr PEC# 246749

Wgt.: 132.710 LB

Date 03/13/2013

*John R. Zumbach*

# KAISER ALUMINUM FABRICATED PRODUCTS

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

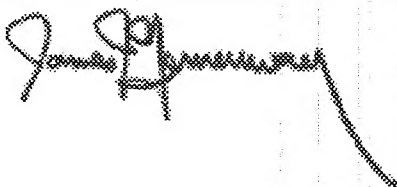
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JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4286413

Kaiser Order Number: 1145041

Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA

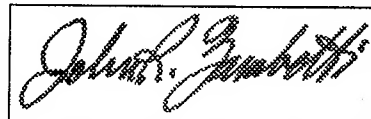
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402365087

CstAr

CstOr PEC# 246749

Wgt.: 132.710 LB

Date 03/13/2013







Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO19325

Purchase Order Date 3/13/13

PO Print Date 3/13/13

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

m124987

FOXPED  
03/13/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M2024T3S.032	2024-T3 .032 sheet	3/20/13 Yes	288.00 sf	Yours ppd	\$2.5417	\$732.00
Special Inst:			MATERIAL: 2024-T3 ALUMINUM SHEET QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209				
2	M2024T3S.040	2024-T3 .040 sheet	3/20/13 Yes	288.00 sf	Yours ppd	\$3.0417	\$876.00
Special Inst:			MATERIAL: 2024-T3 ALUMINUM SHEET QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209				
4	M304S20GA	304/316 .040 She	3/20/13 Yes	320.00 sf	Yours ppd	\$2.4844	\$795.00

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required ☒ YES ☐ NO

Change Nbr:

1

Change Date: 3/13/13